

SAFETY DATA SHEET

Aka-Lube Yellow, Aka-Lube Green, Aka-Lube Red

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name

Aka-Lube Yellow, Aka-Lube Green, Aka-Lube Red

Product no.

49401015 & 49401017, 49301015 & 49301017, 49501015 & 49501017 (3400, 3410, 3600, 3610, 3700, 3710)

▼ Unique formula identifier (UFI)

Q000-E083-W00D-TVWQ

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture

Lubricant for metallographic polishing

Restricted to professional and industrial use.

Uses advised against

None known.

1.3. Details of the supplier of the safety data sheet

Company and address

Akasel A/S

Svogerslev Hovedgade 48

4000 Roskilde

Denmark

+45 57 84 05 01

www.akasel.com

E-mail

safety@akasel.com

▼ Revision

02/08/2026

▼ SDS Version

7.0

▼ Date of previous version

17/07/2026 (6.0)

1.4. Emergency telephone number

Healthcare professionals: Dial 0344 892 0111 to reach The National Poisons Information Service (NPIS) (24 hour service)

General public:

England - Dial 111 to reach NHS 111 (24 hour service)

Scotland - Dial 111 to reach NHS 24 (24 hour service)

Wales - Dial 111 or 0845 4647 to reach NHS Direct (24 hour service)

See section 4 "First aid measures".

SECTION 2: Hazards identification

Classified according to Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

2.1. Classification of the substance or mixture

Eye Irrit. 2; H319, Causes serious eye irritation.

2.2. Label elements

Hazard pictogram(s)



Signal word

Warning

Hazard statement(s)

Causes serious eye irritation. (H319)

Precautionary statement(s)

General

Not applicable.

Prevention

Wear eye protection. (P280)

Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing. (P305+P351+P338)

If eye irritation persists: Get medical advice/attention. (P337+P313)

Storage

Not applicable.

Disposal

Not applicable.

Hazardous substances

Contains no substances that need to be listed on the label.

Additional labelling

The product contains a biocidal product.

UFI: Q000-E083-W00D-TVWQ

2.3. Other hazards

Additional warnings

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2023/707.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable. This product is a mixture.

3.2. ▼ Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
Polyethylene glycol	CAS No.: 25322-68-3 EC No.: 500-038-2 UK-REACH: Index No.:	5-10%		
Propane-1,2-diol	CAS No.: 57-55-6 EC No.: 200-338-0 UK-REACH: 01-2119456809-23-xxxx Index No.:	5-10%		
2-phenoxyethanol	CAS No.: 122-99-6 EC No.: 204-589-7	1-3%	Acute Tox. 4, H302 Eye Dam. 1, H318 STOT SE 3, H335	

UK-REACH: 01-2119488943-21-
XXXX
Index No.:

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

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SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

Skin contact

Upon irritation: rinse with water. In the event of continued irritation, seek medical assistance.

Eye contact

If in eyes: Flush eyes immediately with plenty of water or isotonic water (20-30 °C) for at least 5 minutes and continue until irritation stops. Remove contact lenses. Make sure to flush under upper and lower eyelids. If irritation continues, contact a doctor. Continue flushing during transport.

Ingestion

If the person is conscious, rinse the mouth with water and stay with the person. Never give the person anything to drink.

In case of malaise, seek medical advice immediately and bring the safety data sheet or label from the product. Do not induce vomiting, unless recommended by the doctor. Have the person lean forward with head down to avoid inhalation of or choking on vomited material.

Burns

Not applicable.

4.2. Most important symptoms and effects, both acute and delayed

Irritation effects: This product contains substances, which may cause irritation upon exposure to skin, eyes or lungs. Exposure may result in an increased absorption potential of other hazardous substances at the area of exposure.

4.3. Indication of any immediate medical attention and special treatment needed

If eye irritation persists: Get medical advice/attention.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: Firefighting measures

5.1. ▼ Extinguishing media

Not applicable.

5.2. Special hazards arising from the substance or mixture

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:

Carbon oxides (CO / CO₂)

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact The National Poisons Information Service (dial 111, 24 h service) in order to obtain further advice.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation, especially in confined areas.
Contaminated areas may be slippery.

6.2. Environmental precautions

Avoid discharge to lakes, streams, sewers, etc.
Keep unauthorized persons away from the spill

6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.
Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste.
See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Smoking, drinking and consumption of food is not allowed in the work area.
See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Recommended storage material

Always store in containers of the same material as the original container.

Storage conditions

Room temperature 18 to 23°C

Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Propane-1,2-diol
Long term exposure limit (8 hours) (ppm): 150(total)
Long term exposure limit (8 hours) (mg/m³): 474(total)/10(particulates)

The Control of Substances Hazardous to Health Regulations 2002. SI 2002/2677 The Stationery Office 2002.
EH40/2005 Workplace exposure limits (Fourth Edition 2020).

DNEL

Propane-1,2-diol

Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Dermal	213mg/kg bw/dg
Long term – Local effects - General population	Inhalation	10mg/m3
Long term – Local effects - Workers	Inhalation	10mg/m3

Long term – Systemic effects - General population	Inhalation	50mg/m ³
Long term – Systemic effects - Workers	Inhalation	168mg/m ³
Long term – Systemic effects - General population	Oral	85 mg/m ³

PNEC

Propane-1,2-diol

Route of exposure:	Duration of Exposure:	PNEC:
Activated Sludge Plant		2000mg/l
Freshwater		260 mg/l
Freshwater sediment		572 mg/kg d.w
Intermittent release		183mg/l
Marine water		26mg/l
Marine water sediment		57.2mg/kg d.w
Soil		50mg/kg d.w

8.2. Exposure controls

Compliance with the given occupational exposure limits values should be controlled on a regular basis.

General recommendations

Smoking, drinking and consumption of food is not allowed in the work area.

Exposure scenarios

There are no exposure scenarios implemented for this product.

Exposure limits

Professional users are subjected to the legally set maximum concentrations for occupational exposure. See occupational hygiene limit values above.

Appropriate technical measures

The formation of vapours must be kept at a minimum and below current limit values (see above). Installation of a local exhaust system if normal air flow in the work room is not sufficient is recommended. Ensure eyewash and emergency showers are clearly marked.

Apply standard precautions during use of the product. Avoid inhalation of vapours.

Hygiene measures

In between use of the product and at the end of the working day all exposed areas of the body must be washed thoroughly. Pay special attention to hands, forearms and face.

Measures to avoid environmental exposure

No specific requirements.

Individual protection measures, such as personal protective equipment

Generally

Use only UKCA marked protective equipment.

Respiratory Equipment

Type	Class	Colour	Standards
Respiratory protection - is not needed in the event of adequate ventilation		-	-

Skin protection

Recommended	Type/Category	Standards
No specific requirements.	-	-

Hand protection

Material	Glove thickness (mm)	Breakthrough time (min.)	Standards
No specific requirements	-	-	-

Eye protection

Work situation	Type	Standards
At risk of splashing in the eyes	Wear safety glasses with side shields.	EN166



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state

Liquid

Colour

Various colours

Odour / Odour threshold

None

pH

8-9

Density (g/cm³)

No data available.

Kinematic viscosity

No data available.

Particle characteristics

Does not apply to liquids.

Phase changes

Melting point/Freezing point (°C)

No data available.

Softening point/range (°C)

Does not apply to liquids.

Boiling point (°C)

No data available.

Vapour pressure

No data available.

Relative vapour density

No data available.

Decomposition temperature (°C)

No data available.

Data on fire and explosion hazards

Flash point (°C)

No data available.

Flammability (°C)

No data available.

Auto-ignition temperature (°C)

No data available.

Lower and upper explosion limit (% v/v)

No data available.

Solubility

Solubility in water

Completely soluble

[n-octanol/water coefficient \(LogKow\)](#)

No data available.

[Solubility in fat \(g/L\)](#)

No data available.

9.2. Other information

[Other physical and chemical parameters](#)

No data available.

[Oxidizing properties](#)

No data available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No data available.

10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

10.3. Possibility of hazardous reactions

None known.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/substance	Propane-1,2-diol
Species:	Guinea pig
Route of exposure:	Intraperitoneal
Test:	LD50
Result:	9718 mg/kg

Product/substance	Propane-1,2-diol
Species:	Rat
Route of exposure:	Oral
Test:	LD50
Result:	6423 mg/kg

Product/substance	Propane-1,2-diol
Species:	Rabbit
Route of exposure:	Oral
Test:	LD50
Result:	18500 mg/kg

Product/substance	Propane-1,2-diol
Species:	Rabbit
Route of exposure:	Inhalation
Test:	LC50 (2 hours)
Result:	>317 mg/L

Product/substance	Propane-1,2-diol
Species:	Rabbit
Route of exposure:	Dermal
Test:	LD50
Result:	>2000 mg/kg

Based on available data, the classification criteria are not met.

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Serious eye damage/irritation

Causes serious eye irritation.

Respiratory sensitization

Based on available data, the classification criteria are not met.

Skin sensitisation

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Symptoms related to the physical, chemical and toxicological characteristics

Irritation effects: This product contains substances, which may cause irritation upon exposure to skin, eyes or lungs.

Exposure may result in an increased absorption potential of other hazardous substances at the area of exposure.

11.2. Information on other hazards

Endocrine disrupting properties

This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.

Other information

None known.

SECTION 12: Ecological information

12.1. Toxicity

Product/substance	Propane-1,2-diol
Species:	Daphnia
Duration:	48 hours
Test:	EC50
Result:	110 mg/L

Product/substance	Propane-1,2-diol
Species:	Fish
Duration:	96 hours
Test:	LC50
Result:	710 mg/L

Product/substance	Propane-1,2-diol
Species:	Algae

Duration: 96 hours
Test: ErC50
Result: 19000 mg/L

Based on available data, the classification criteria are not met.

12.2. Persistence and degradability

Product/substance: Propane-1,2-diol
Result: 81,7 %
Conclusion: Readily biodegradable
Test: OECD 301 F

12.3. Bioaccumulative potential

Product/substance: Propane-1,2-diol
BCF: 0.09
LogKow: -0,7800
Conclusion: No potential for bioaccumulation

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Endocrine disrupting properties

This mixture/product does not contain any substances considered to have endocrine-disrupting properties in relation to the environment.

12.7. Other adverse effects

None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product is not covered by regulations on dangerous waste.
Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.

EWC code

Not applicable.

Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

SECTION 14: Transport information

14.1 UN / ID ***	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
ADR/A - DN/RID	-	-	-	-	-
IMDG -	-	-	-	-	-
IATA -	-	-	-	-	-

* Packing group

** Environmental hazards

*** UN number or ID number

Additional information

Not dangerous goods according to ADR/ADN/RID, IATA and IMDG.

14.6. Special precautions for user

Not applicable.

14.7. Maritime transport in bulk according to IMO instruments

No data available.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions for application

Restricted to professional users.

Demands for specific education

No specific requirements.

SEVESO - Categories / dangerous substances

Not applicable.

Additional information

Not applicable.

Sources

In accordance with Regulation (EU) No 528/2012 concerning the making available on the market and use of biocidal products as retained and amended in UK law.

Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures (CLP) as retained and amended in UK law.

Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) as retained and amended in UK law.

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of H-phrases as mentioned in section 3

H302, Harmful if swallowed.

H318, Causes serious eye damage.

H335, May cause respiratory irritation.

▼ Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

CAS = Chemical Abstracts Service

CE = Conformité Européenne (European conformity)

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

CSA = Chemical Safety Assessment

CSR = Chemical Safety Report

DMEL = Derived Minimal Effect Level

DNEL = Derived No Effect Level

EC = Effective concentration

ED = Effective dose

EINECS = European Inventory of Existing Commercial chemical Substances

EL = Effective Loading

ErC = Concentration associated with x% growth rate response

ES = Exposure Scenario

EUH statement = CLP-specific Hazard statement

EuPCS = European Product Categorisation System

EWG = European Waste Catalogue

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

GWP = Global warming potential

HP = Hazardous Property code

IARC = International Agency for Research on Cancer (IARC)

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IC = X maximum inhibitory concentration
IMDG = International Maritime Dangerous Goods
LC = Lethal concentration
LCLo = Value is the lowest concentration of a material in air reported to have caused the death of animals or humans
LD = Lethal dose
LOAEC = Lowest Observed Adverse Effect Concentration
LOAEL = Lowest Observed Adverse Effect Level
LOEC = Lowest Observed Effect Concentration
LogKow = logarithm of the n-octanol/water coefficient
LL = Lethal Loading
M = For multiplication factor
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
NOAEC = No Observed Adverse Effect Concentration
NOAEL = No Observed Adverse Effect Level
NOEC = No Observed Effect Concentration
NOELR = No Observable Effect Loading Rate
OECD = Organisation for Economic Co-operation and Development
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
RRN = REACH Registration Number
SCL = A specific concentration limit
SVHC = Substances of Very High Concern
STOT-RE = Specific Target Organ Toxicity - Repeated Exposure
STOT-SE = Specific Target Organ Toxicity - Single Exposure
TWA = Time weighted average
UN = United Nations
UVCB = Unknown or variable composition, complex reaction products or of biological materials
VOC = Volatile Organic Compound
vPvB = Very Persistent and Very Bioaccumulative

Additional information

The classification of the substance/mixture in regard of health hazards are in accordance with the calculation methods given by Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

The safety data sheet is validated by
safety@akasel.com

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.

Country-language: GB-en