SAFETY DATA SHEET

Aka-Resin, Epoxy

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name

Aka-Resin, Epoxy

Product no.

21101521-21101524 (8010-8015)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture

Epoxy resin for metallographic hot embedding of samples
Restricted to professional users.

Use descriptors (REACH)

Sectors of use	**Description**
SU 12	Manufacture of plastics products, including compounding and conversion
Article category	**Description**
AC 13	Plastic articles

Uses advised against

None known.

1.3. Details of the supplier of the safety data sheet

Company and address

Akasel A/S
Svogerslev Hovedgade 48
4000 Roskilde
Denmark
+45 57 84 05 01
www.akasel.com

E-mail

safety@akasel.com

Revision

04/09/2025

SDS Version

1.0

1.4. Emergency telephone number

Healthcare professionals: Dial 0344 892 0111 to reach The National Poisons Information Service (NPIS) (24 hour service)
General public:
England - Dial 111 to reach NHS 111 (24 hour service)
Scotland - Dial 111 to reach NHS 24 (24 hour service)
Wales - Dial 111 or 0845 4647 to reach NHS Direct (24 hour service)
See section 4 “First aid measures”.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Not classified according to Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

2.2. Label elements

Hazard pictogram(s)

Not applicable.

Signal word

Not applicable.

Hazard statement(s)

Not applicable.

Precautionary statement(s)

General

Not applicable.

Prevention

Not applicable.

Response

Not applicable.

Storage

Not applicable.

Disposal

Not applicable.

Hazardous substances

Does not contain any substances required to report

Additional labelling

2.3. Other hazards

Additional warnings

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification. This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2023/707.

SECTION 3: Composition/information on ingredients

3.1. Substances

Product/substance	Identifiers	% w/w	Classification	Note
Formulated product does not contain any substances that are required to be listed in this section.	CAS No.: EC No.: UK-REACH: Index No.:	95-100%		

3.2. Mixtures

Not applicable. This product is a substance.

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

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SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

Skin contact

Remove contaminated clothing and shoes immediately. Ensure to wash exposed skin thoroughly with water and soap. Skin cleanser can be used. DO NOT use solvents or thinners.

Eye contact

If in eyes: Flush eyes with water or saline water (20-30 °C) for at least 5 minutes. Remove contact lenses. Seek medical assistance and continue flushing during transport.

Ingestion

If the person is conscious, rinse the mouth with water and stay with the person. Never give the person anything to drink.

In case of malaise, seek medical advice immediately and bring the safety data sheet or label from the product. Do not induce vomiting, unless recommended by the doctor. Have the person lean forward with head down to avoid inhalation of or choking on vomited material.

Burns

Not applicable.

4.2. Most important symptoms and effects, both acute and delayed

None known.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.

Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. Special hazards arising from the substance or mixture

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.

5.3. Advice for firefighters

No specific requirements.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Contaminated areas may be slippery.

6.2. Environmental precautions

Avoid discharge to lakes, streams, sewers, etc.

Keep unauthorized persons away from the spill

6.3. Methods and material for containment and cleaning up

Limit spillage and collect using granular absorbent or similar materials, and dispose of it in accordance with the regulations on dangerous waste.

Limit spillage, sweep up and shovel into appropriate containers for disposal. Store in suitable, closed containers for disposal.

Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

6.4. Reference to other sections

See section 13 “Disposal considerations” on handling of waste.

See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Smoking, drinking and consumption of food is not allowed in the work area.
See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Recommended storage material

Always store in containers of the same material as the original container.

Storage conditions

Room temperature 18 to 23°C

Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No substances are listed in the national list of substances with an occupational exposure limit.

DNEL

No data available.

PNEC

No data available.

8.2. Exposure controls

Apply general control to prevent unnecessary exposure

General recommendations

Smoking, drinking and consumption of food is not allowed in the work area.

Exposure scenarios

There are no exposure scenarios implemented for this product.

Exposure limits

Occupational exposure limits have not been defined for the substances in this product.

Appropriate technical measures

Apply standard precautions during use of the product. Avoid inhalation of gas or dust.

Hygiene measures

In between use of the product and at the end of the working day all exposed areas of the body must be washed thoroughly. Pay special attention to hands, forearms and face.

Measures to avoid environmental exposure

No specific requirements.

Individual protection measures, such as personal protective equipment

Generally

Use only UKCA marked protective equipment.

Respiratory Equipment

Work situation	Type	Class	Colour	Standards	
In case of insufficient ventilation, use suitable respiratory protective device		FFP1 & FFP2		EN149	

Skin protection

Recommended	Type/Category	Standards	
Dedicated work clothing should be worn. Wear a protective suit in the event of prolonged periods of work with the product.	-	-	

Hand protection

Material	Glove thickness (mm)	Breakthrough time (min.)	Standards	
Nitrile	0,11-0,14	>480	EN374-2	

Eye protection

Type	Standards	
Wear safety glasses with side shields.	EN166	

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state
Granulate

Colour
Black

Odour / Odour threshold
Mild

pH
No data available.

Density (g/cm^3)
2,20-2,30

Kinematic viscosity
Does not apply to solids.

Particle characteristics
No data available.

Phase changes

Melting point/Freezing point (°C)
80,00000000

Softening point/range (°C)
Does not apply to solids.

Boiling point (°C)
Does not apply to solids.

Vapour pressure
No data available.

Relative vapour density
Does not apply to solids.

Decomposition temperature (°C)
No data available.

Data on fire and explosion hazards

Flash point (°C)
Does not apply to solids.
Flammability (°C)
No data available.
Auto-ignition temperature (°C)
No data available.
Lower and upper explosion limit (% v/v)
Does not apply to solids.
Solubility
Solubility in water
Insoluble
n-octanol/water coefficient (LogKow)
No data available.
Solubility in fat (g/L)
No data available.
9.2. Other information
Other physical and chemical parameters
No data available.
Oxidizing properties
No data available.

SECTION 10: Stability and reactivity

10.1. Reactivity
No data available.
10.2. Chemical stability
The product is stable under the conditions, noted in section 7 “Handling and storage”.
10.3. Possibility of hazardous reactions
None known.
10.4. Conditions to avoid
None known.
10.5. Incompatible materials
Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.
10.6. Hazardous decomposition products
Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008
Acute toxicity
Based on available data, the classification criteria are not met.
Skin corrosion/irritation
Based on available data, the classification criteria are not met.
Serious eye damage/irritation
Based on available data, the classification criteria are not met.
Respiratory sensitisation
Based on available data, the classification criteria are not met.
Skin sensitisation
Based on available data, the classification criteria are not met.
Germ cell mutagenicity
Based on available data, the classification criteria are not met.
Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity
Based on available data, the classification criteria are not met.

STOT-single exposure
Based on available data, the classification criteria are not met.

STOT-repeated exposure
Based on available data, the classification criteria are not met.

Aspiration hazard
Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Long term effects
None known.

Endocrine disrupting properties
This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.

Other information
None known.

SECTION 12: Ecological information

12.1. Toxicity
Based on available data, the classification criteria are not met.

12.2. Persistence and degradability
Based on available data, the classification criteria are not met.

12.3. Bioaccumulative potential
Based on available data, the classification criteria are not met.

12.4. Mobility in soil
No data available.

12.5. Results of PBT and vPvB assessment
This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Endocrine disrupting properties
This mixture/product does not contain any substances considered to have endocrine-disrupting properties in relation to the environment.

12.7. Other adverse effects
None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Product is covered by the regulations on hazardous waste. (*)
Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.

EWC code
07 02 14* Wastes from additives containing dangerous substances

Contaminated packing
Packaging containing residues of the product must be disposed of similarly to the product.

SECTION 14: Transport information

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
ADR	-	-	-	-	-	-

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
IMDG	-	-	-	-	-	-
IATA	-	-	-	-	-	-

* Packing group
** Environmental hazards

Additional information

Not dangerous goods according to ADR, IATA and IMDG.

14.6. Special precautions for user

Not applicable.

14.7. Maritime transport in bulk according to IMO instruments

No data available.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions for application

Restricted to professional users.

Demands for specific education

No specific requirements.

SEVESO - Categories / dangerous substances

Not applicable.

Additional information

Not applicable.

Sources

Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.
Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures (CLP) as retained and amended in UK law.
Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) as retained and amended in UK law.

15.2. Chemical safety assessment

No

SECTION 16: Other information

The full text of identified uses as mentioned in section 1

SU 12 = Manufacture of plastics products, including compounding and conversion
AC 13 = Plastic articles

Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
CAS = Chemical Abstracts Service
CE = Conformité Européenne (European conformity)
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
CSA = Chemical Safety Assessment
CSR = Chemical Safety Report
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EINECS = European Inventory of Existing Commercial chemical Substances

ES = Exposure Scenario
EUH statement = CLP-specific Hazard statement
EuPCS = European Product Categorisation System
EWC = European Waste Catalogue
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
GWP = Global warming potential
IARC = International Agency for Research on Cancer (IARC)
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
OECD = Organisation for Economic Co-operation and Development
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
RRN = REACH Registration Number
SCL = A specific concentration limit
SVHC = Substances of Very High Concern
STOT-RE = Specific Target Organ Toxicity - Repeated Exposure
STOT-SE = Specific Target Organ Toxicity - Single Exposure
TWA = Time weighted average
UN = United Nations
UVBC = Unknown or variable composition, complex reaction products or of biological materials
VOC = Volatile Organic Compound
vPvB = Very Persistent and Very Bioaccumulative

Additional information

Not applicable.

The safety data sheet is validated by

safety@akasel.com

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.
The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.
It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.
Country-language: GB-en